



Cubitron™ 3

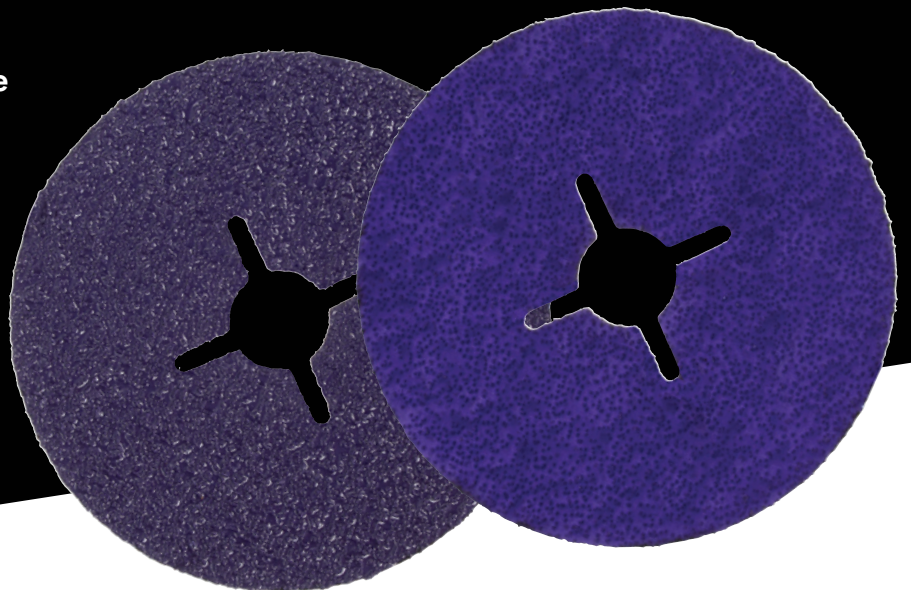
Performance Abrasives



Produce more. With less.

3M™ Cubitron™ 3 Fibre Discs

Breakthroughs in technology that are redefining the limits of cut rate and total stock removal, with a focus on prioritizing productivity, safety, sustainability, and optimizing automation.



3M™ Cubitron™ 3 Fibre Discs 1182C, 36+ and 1187C, 36+

A new era of abrasive performance is here.

Introducing 3M re-engineered Precision-Shaped Grain, boosting the speed and life of 3M™ Cubitron™ Performance Abrasives to new heights. This advancement prioritizes operator safety, maximizes sustainability, and amplifies time and labor efficiency.

3M™ Cubitron™ 3 Fibre Disc 1182C, 36+

Up to

60%

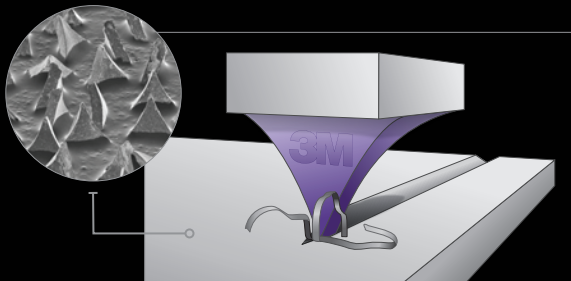
→ **Faster sustained cut rate**
→ **More material removed**

vs. 3M™ Cubitron™ II Fibre Disc 982C, 36+



Enhanced mineral orientation

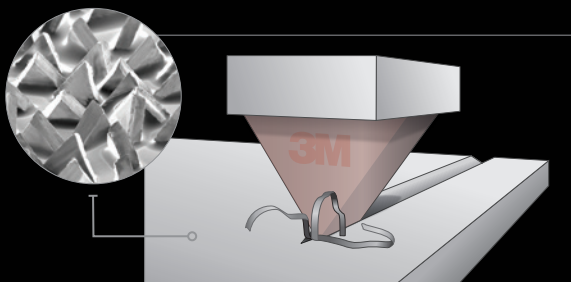
Re-shaping the way work gets done.



3M | **Cubitron™ 3**
Performance Abrasives

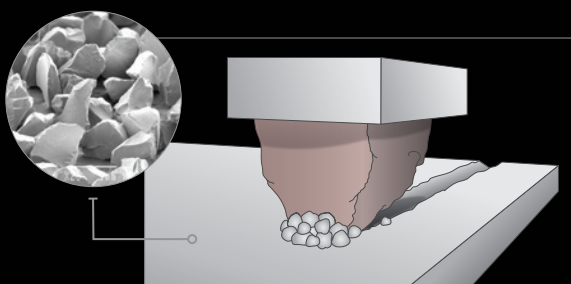
◀ Our latest 3M Precision-Shaped Grain

Re-engineered precision-shaped ceramic triangular grain using a proprietary breakthrough in grain shape. This helps increase productivity and lower overall grinding costs.



◀ 3M Precision-Shaped Grain

3M pioneered the first precision-shaped grain using 3M microreplication technology to form consistent sharp peaks that easily “slice” through metal—cutting cooler, faster, and lasting longer than conventional abrasive grain.



◀ Conventional ceramic abrasive

Conventional ceramic abrasive grain tends to “plow” through metal, causing heat to build up in the workpiece and abrasive, resulting in a slower cut and shorter abrasive life compared to our latest precision-shaped grain.

Ideal for heavy grinding applications.

By using long-lasting, fast-cutting 3M™ Cubitron™ 3 Performance Abrasives, you can minimize abrasive changeover to save money over time. Stiff fiber backing and a strong resin bond provide durability and tear-resistance for heavy grinding applications from beveling, weld grinding, surface grinding to deburring, and flame cut smoothing. In each application the product grinds more freely and at lower temperatures, helping to reduce job times, operator fatigue and minimize rework.



Industries: ▶ Metal fabrication ▶ Machinery manufacturing ▶ Shipyards



3M™ Cubitron™ 3 Fibre Disc 1182C, 36+

Faster cut rate

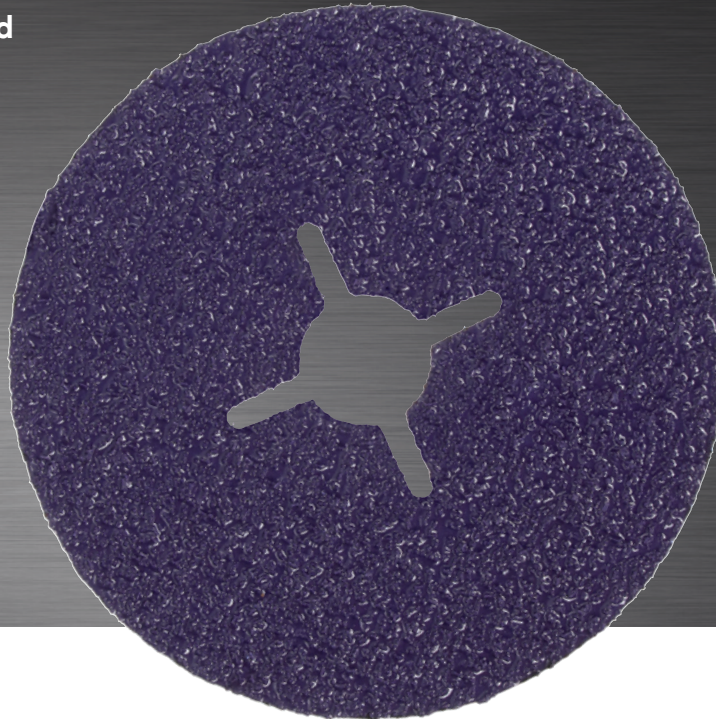
Long lasting and faster cutting fibre discs help increase productivity and your bottom line

Total material removed

Fewer changeouts needed and less downtime

Less operator fatigue

Designed to cut with less pressure



More parts per disc



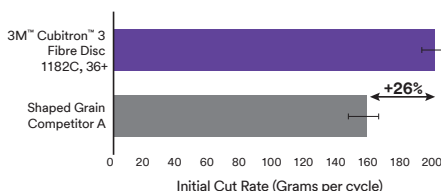
Faster throughput



Cool cutting

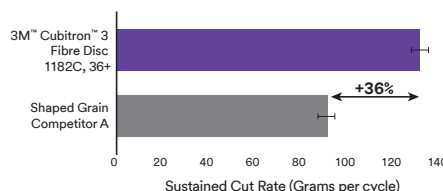
Carbon steel grinding

Up to
26%
Faster initial
cut rate*



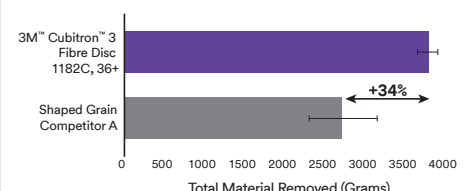
Carbon Steel: the 'initial cut rate' claim is determined from averaging the cut/cycle from cycles 1–2 (first two minutes of grinding). Each cycle on the test method is 1 minute of grinding time. Error bars represent the results with a 95% confidence level.

Up to
36%
Faster sustained
cut rate*



Carbon Steel: the 'sustained cut rate' claim is determined from averaging the cut/cycle from cycles 7–20 (which is 14 minutes of grinding). Error bars represent the results with a 95% confidence level.

Up to
34%
More total material
removed*



Carbon Steel: the 'total material removed' claim is determined by averaging the amount of metal ground over the entire test method (30 cycles or 30 minutes of grinding). Error bars represent the results with a 95% confidence level.

*Compared to Shaped Grain Competitor A. Results are based on an automated, 30-minute, high pressure test on 1018 steel using 180mm 36+ grit fibre discs and 3M™ Disc Pad Face Plate Ribbed 80514 on a servo motor.

3M™ Cubitron™ 3 Fibre Disc 1187C, 36+

Faster cut rate

Long lasting and faster cutting fibre discs help increase productivity and your bottom line

Total material removed

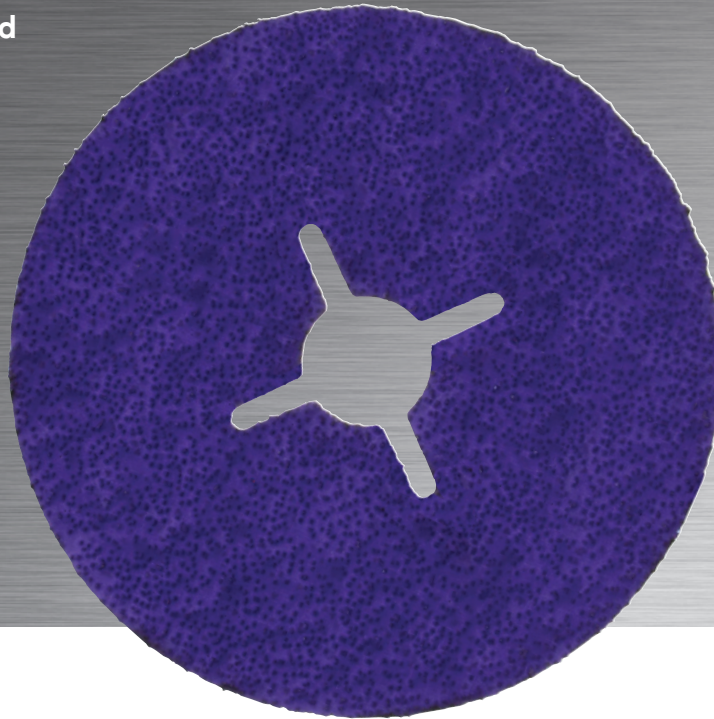
Fewer changeouts needed and less downtime

Less operator fatigue

Designed to cut with less pressure

Grinding aid

Reduces the risk of discoloration from thermal damage in heat sensitive metals



More parts per disc



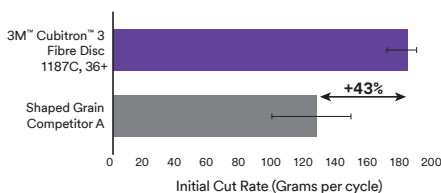
Faster throughput



Cool cutting

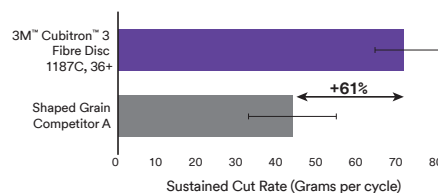
Stainless steel grinding

Up to
43%
Faster initial
cut rate*



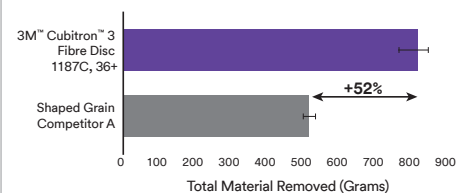
Stainless Steel: the 'initial cut rate' claim is determined from averaging the cut/cycle from cycles 1–2 (first two minutes of grinding). Each cycle on the test method is 1 minute of grinding time. Error bars represent the results with a 95% confidence level.

Up to
61%
Faster sustained
cut rate*



Stainless Steel: the 'sustained cut rate' claim is determined from averaging the cut/cycle from cycles 3–6 (which is 4 minutes of grinding). Error bars represent the results with a 95% confidence level.

Up to
52%
More total material
removed*



Stainless Steel: the 'total material removed' claim is determined by averaging the amount of metal ground over the entire test method (10 cycles or 10 minutes of grinding). Error bars represent the results with a 95% confidence level.

*Compared to Shaped Grain Competitor A. Results are based on an automated, 10-minute, high pressure test on 304 steel using 180mm 36+ grit fibre discs and 3M™ Disc Pad Face Plate Ribbed 80514 on a servo motor. Error bars represent the results with a 95% confidence level.

Tools that take it to the next level.

The new 3M™ Electric Grinder is available in 115mm and 125mm and fixed or variable speed. Designed with robust components, these grinders are built for durability in the harshest industrial conditions. They're the powerful and long-lasting tools you need to get more done.

- ▶ 1900 W power
- ▶ Available in fixed or variable speeds
- ▶ World class ergonomic design
- ▶ Restart protection
- ▶ Direct cooling for a long service life
- ▶ Overload protection
- ▶ Kickback control
- ▶ Adjustable guard
- ▶ Robust design and components provide durability in industrial conditions
- ▶ Accessories for maximum functionality and flexibility



Get the full system advantage.

3M™ Electric Grinder



3M™ Fibre Disc Back-up Pads, Ribbed, Extra Hard



TECH TIP:

Combine with 3M™ Fibre Disc Back-up Pads and 3M™ Electric Grinder to optimize performance of 3M™ Cubitron™ 3 Fibre Discs 1182C and 1187C including abrasive life, cut rate and consistency.

Get more value from your automation investment.

Automation Ready

There are many reasons to invest in automating your abrasive process: improvement gains in productivity, consistency, quality, safety; an answer to your labor shortage... But the best path to maximized ROI comes from automating correctly from the start. That's where 3M products and engineering expertise come in.

The limitations of manual operation.

Manual operators are constrained by the amount of force they can apply and the angles they can hold a tool. Automation removes many of these constraints, working consistently and repeatedly at targeted angles and an optimized level of force and speed. A robot however, is still constrained by the abrasives it's running.

The vital importance of the right abrasives and process parameters in automation.

To realize the full ROI on your automation investment, you want to optimize your abrasive products and parameters for these four key elements:

- ▶ **Uptime:** Determined by abrasive life and full utilization of abrasive, change-over frequency is a key factor here.
- ▶ **Throughput:** Determined by abrasive performance, faster processing leads to more part throughput.
- ▶ **Consistency:** Determined by performance through the life of the abrasive product, resulting in increased finished good quality and less change over.
- ▶ **Efficiency:** Maximum utilization of the abrasive mineral. Automation can often utilize more of the disc, through to the full end of life, reducing your abrasive cost.

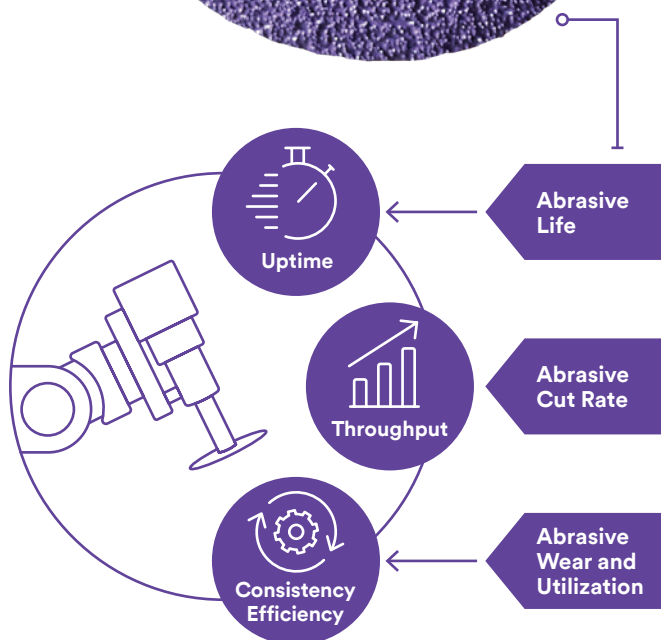
At 3M, we have a deep understanding of the factors that affect an automated abrasive process. This expertise is accessible through our technical experts, 35+ years of abrasive automation experience, 17 Global Proof of Concept automation labs, and deployed into how we engineer our products.

Products engineered with automation in mind.

3M™ Cubitron™ 3 Performance Abrasives elevate product life, cut speed, and wear consistency, enhancing already automated processes or increasing the appeal of automating existing manual ones.

Start your journey with 3M.

We know abrasive automation. We start with your part requirements in mind and offer consultation on the entire cell system; including recommendations on hardware and software, connections to partners in our 3M System Integrator Network, and running proof of concept projects in our labs; to meet the needs of your process.



Product Ordering Information



3M™ Cubitron™ 3 Fibre Disc 1182C, Grade 36+

Product ID	Diameter (mm)	Max RPM	Box/Case
7100309905	100 × 16	15,000	25/100
7100308530	115 × 22	13,300	25/100
7100308531	125 × 22	12,250	25/100
7100309790	150 × 22	10,200	25/100
7100309794	180 × 22	8,500	25/100

3M™ Cubitron™ 3 Fibre Disc 1187C, Grade 36+

Product ID	Diameter (mm)	Max RPM	Box/Case
7100309798	100 × 16	15,300	25/100
7100309789	115 × 22	13,300	25/100
7100310794	125 × 22	12,250	25/100
7100309787	150 × 22	10,200	25/100
7100309795	180 × 22	8,500	25/100

TECH TIP:

Keep discs in the closed, resealable foil bag to help maintain disc shape and quality when not in use.

3M™ Fibre Disc Back-up Pad

Product ID	Diameter (mm)	Part Number	Max RPM	Box/Case
7000032409	115	64860	13,300	10/10
7000032410	125	64861	12,000	10/10
7100242134	150	64829	10,200	15/15
7000032411	180	64862	8,500	15/15

3M™ Electric Grinders 1900W, 220-240V, 11,500 Max RPM, M14

Product ID	Diameter (mm)	Part Number	Max RPM	Box/Case
7100249666	115	14253	Fixed	1/1
7100249667	115	14281	Variable	1/1
7100249665	125	14273	Fixed	1/1
7100249668	125	14291	Variable	1/1

Sustainability matters to 3M Abrasives.

When you buy from the SEAM value chain, you are helping to build a sustainable future for our industry, for people and for the planet.

3M is a founding member of the SEAM abrasives manufacturers program and aligns to the world's highest standards of quality, safety and performance in a sustainable environment. We commit to transparency, accountability, innovation and progress.

When buying from the SEAM value chain, customers are helping to build themselves a sustainable future.



Sustainable European Abrasive Manufacturers

Find out more at
www.seam.earth



Get the discs that get more done at 3M.com/Cubitron



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Phone 1-866-279-1235
Web 3M.com/abrasives

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